

Claim

The method for production of sandwich panels with zigzag corrugated core including separate shaping of the outer skins and the core and their further connection while the prescribed crimp profile is obtained by means of sheet blank bending along the marked-out on the core development zigzag lines is *characterized* by that in the sheet blank at the points of bending lines intersections the holes are punched with the diameter equal to $d_h \geq R_b$, where R_b is the maximum sheet blank bending radius.

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